

Work Order ID 62967

Thursday, October 14, 2010 11:51:40 AM



Page 1

Item ID: D2844-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Arm

Start Date: 10/14/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 10/18/2010 Req'd Qty: 12.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date: 10/10/14

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2844

Rev A

100

0.00



NC BRAKE

Brake NC

Memo

0.00

Brake NC

Form per Dwg D2844 using brake and bending Jig DT 8238-B ☐ Deburr

7 M-L 10/10/20

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

12

10/10/21

120

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00



Powdercoat

Memo

0.00

Powder Coating

START TIME:

12:50

☐ OVEN TEMPERATURE:

FINISH TIME:

1:20

12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC3- Inspect Part Finish

0.00

=> M 10/10/21

12

0



QC

Memo

0.00

Quality Control

140

QC6- Inspect dimensions to drawing

0.00

12

10/10-22



QC

Memo

0.00

Quality Control

Ensure parts are still as per dwg D2844

150

Identify as per dwg & Stock Location 265

0.00

10/10/22

100 SP



Packaging

Memo

0.00

Packaging

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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/22 *[Signature]*
ME
10-10-22

W/O:		WORK ORDER CHANGES					
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Picklist Print

Thursday, October 14, 2010 11:51:44 AM

Page 1

Work Order ID: 62967



Parent Item: D2844-3



Parent Item Name: Arm

Start Date: 10/14/2010

Required Date: 10/18/2010

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP: B□00.11.01□Removed P/O for Powder Coat - in house process□EC□

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304TR0.500W.035

Purchased

No

100

f

94.7399

1.765

22.29474



304 RD Tube .500 x .035W



M-L 10/10/19

Location

Loc Qty

Loc Code

MAT

94.739837

114482

0.002677

115180

0.93405

115535

13.80311

115593 ✓

80

MAT014

0.00002

114356

0.00002

22.29474

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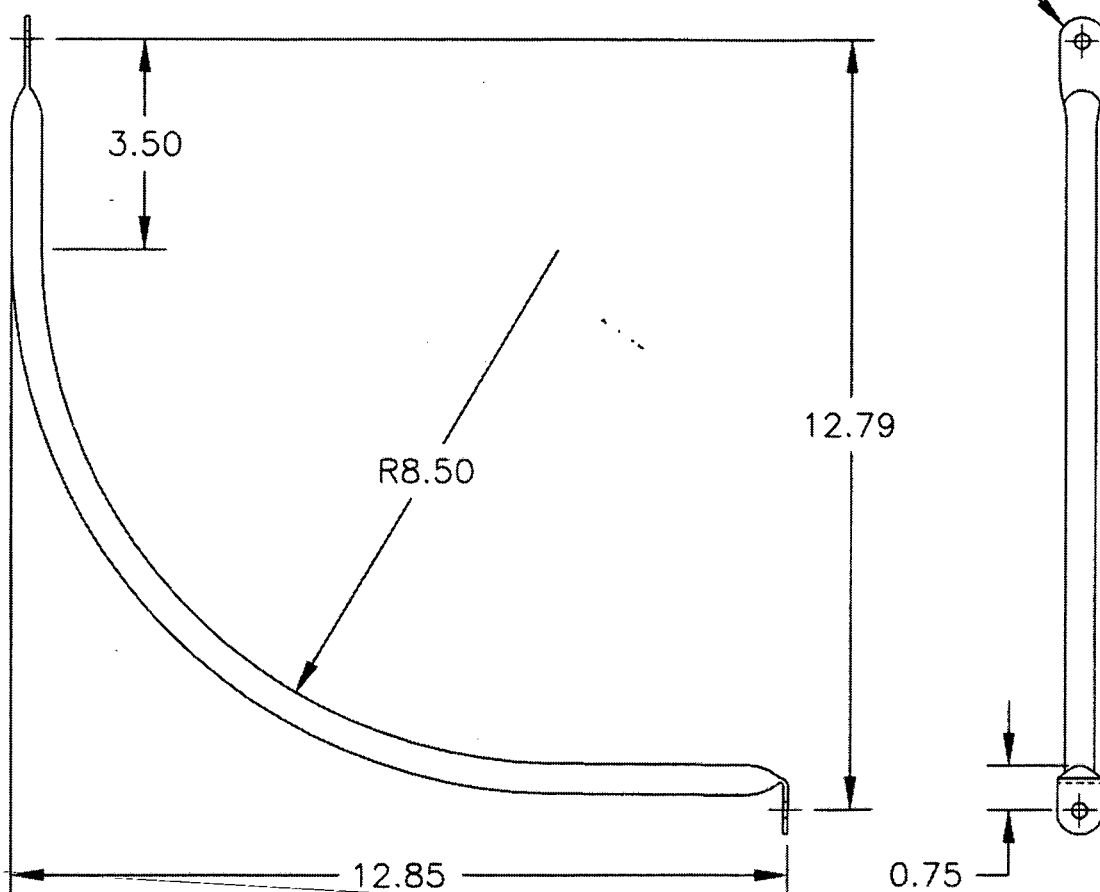
NOTE: Date & initial all entries



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>AAH</i>	APPROVED <i>CS</i>	DRAWING NO. D2844	REV. A SHEET 1 OF 2
DATE 98.10.14		TITLE ARM	SCALE 1:3
A	98.10.14	NEW ISSUE	

RELEASED
98.11.11 KE

PUNCH ENDS PER SPEC CONTROL DRAWING D2727



SHOW
PUNCH
ENDS
UNCONT
SUBJECT
WITH
WORK
NO. *62967*
PS10-10-14

D2844-1

MATERIAL: AISI 304/316 SS TUBE, $\phi 0.50 \times 0.035$ WALL
ENSURE TUBE IS SEAMLESS
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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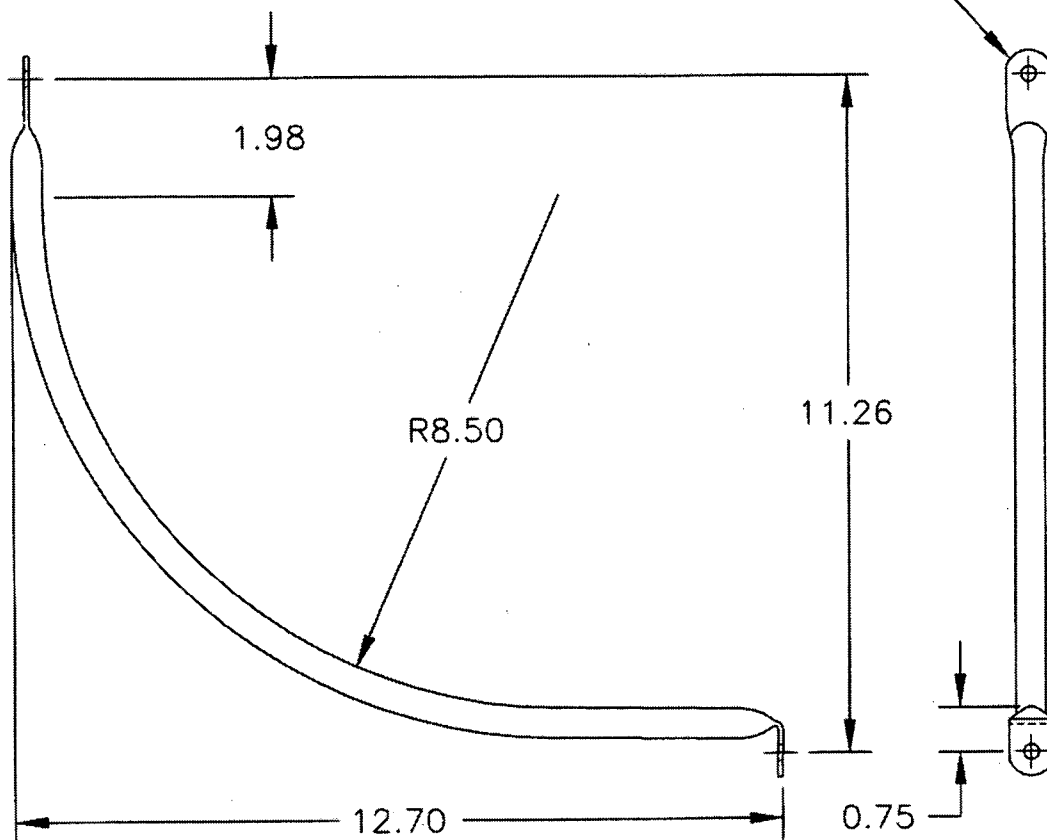


DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DA</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2844	REV. A SHEET 2 OF 2
DATE 98.10.14	TITLE ARM		SCALE 1:3

RELEASED
98.11.11 KE

w/o 42967

PUNCH ENDS PER SPEC CONTROL DRAWING D2727



D2844-3

20 675

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